CLAIMS

1	1.	A fire door system, comprising:
2		a controller;
3		a rollable door;
4		an input drive for moving the door;
5		a clutch connected to the input drive and operatively connected to the controller.
1	2.	The fire door system of claim 1, further comprising:
2		an axle supporting the rollable door;
3		at least one gear connected to the input drive; and
4		wherein the gear is rotatably connected to the axle yet fixable to the axle by the
5	clutch	
1	3.	The fire door system of claim 1, further comprising an axle driveably connected to
2		the input drive and rollably supporting at least a portion of the door, the axle
3		rollably receiving and feeding out sections of the rollable door.
1	4.	The fire door system of claim 1, further comprising a position limit mechanism
2		connected to the axle, the position limit mechanism registering the position of the
3		door and feeding back data representing the position to the controller.
1	5.	The fire door system of claim 1, wherein the input drive comprising a hand crank
2		hoist connected to the axle for manually moving the door by operating the hand
3		crank hoist.

- The fire door system of claim 6, wherein the hand crank hoist has an engaged condition and a non-engaged condition, the system further comprising a hand crank sensor operatively connected to the controller and feeding back a signal to the controller indicating that the hand crank hoist is in at least one of the engaged and the non-engaged positions.
- 7. The fire door system of claim 1, further comprising a plurality of alarm modes.
- 1 8. The fire door system of claim 7, further comprising a hazardous environment.
 2 sensor connected to the controller, wherein the hazardous environment sensor
 3 feeds a signal back to the controller when a hazard is detected in a space to which
 4 the fire door system is pertinent and the controller places the system in a first of
 5 the plurality of alarm modes.
- The fire door system of claim 7, further comprising a clutch failure sensor connected to the clutch, wherein the clutch failure sensor feeds a signal back to the controller when the clutch fails and the controller places the system in a second of the plurality of alarm modes.
- 1 10. The fire door system of claim 7, wherein the controller and clutch are adapted to
 2 be connected to a primary power source, the system further comprising a primary
 3 power loss sensor connected to the controller, wherein the primary power loss
 4 sensor feeds back a signal to the controller when the primary power is lost and the
 5 controller places the system in a third of the plurality of alarm modes.

- 1 11. The fire door system of claim 7, further comprising:
- a secondary power source connected to the controller and to the clutch;
- a secondary power failure sensor connected to the controller; and
- 4 wherein the secondary power failure sensor feeds a signal back to the controller
- 5 when the secondary power fails and the controller places the system in a fourth of the
- 6 plurality of alarm modes.
- 1 12. The fire door system of claim 7, further comprising a safety sensor comprising
- one of an electrical, an optical, and an electro-mechanical device connected to the
- controller, wherein the safety sensor feeds a signal back to the controller when the
- 4 safety sensor detects an obstruction in a path of the rollable door and the
- 5 controller places the system in a fifth of the plurality of alarm modes.
- 1 13. The fire door system of claim 7, further comprising at least one audio alert
- 2 connected to the controller, the audio alert being actuated when the alarm mode
- 3 has been initiated.
- 1 14. The fire door system of claim 7, further comprising at least one visual alert
- 2 connected to the controller, the visual alert being actuated when the alarm mode
- 3 has been initiated.
- 1 15. The fire door system of claim 1, wherein the input drive further comprises a
- 2 motor, the system further comprising a plurality of alarm modes.
- 1 16. The fire door system of claim 15, further comprising a motor failure sensor
- 2 connected to the motor, wherein the motor failure sensor feeds a signal back to the
- 3 controller when the motor fails and the controller places the system in a sixth of
- 4 the plurality of alarm modes.

- 1 17. The fire door system of claim 15, further comprising a spring failure sensor
- 2 connected to a line feed of the motor, wherein the spring failure sensor feeds a
- signal back to the controller when a load on the motor exceeds a predetermined
- 4 maximum and the controller places the system in a seventh of the plurality of
- 5 alarm modes.
- 1 18. The fire door system of claim 15, further comprising an interface device for
- 2 positively controlling the door, the interface device comprising:
- an open button for placing the door in a moving up mode;
- a close button for placing the door in a moving down mode;
- a stop button for placing the door in a stopped mode; and
- 6 wherein the stop button is a momentary switch that stops the door while the
- button is pressed and returns the system to the immediately previous mode when the stop
- 8 button is released.
- 1 19. The fire door system of claim 1, further comprising a reset switch that is
- 2 automatically actuated when the door reaches a fully opened position, wherein the
- 3 reset switch sends a signal to the controller and changes a state of the system from
- 4 an alarm mode to a regular operational mode.
- 1 20. The fire door system of claim 1, further comprising a manual alarm switch
- 2 operatively connected to the controller and by which the system can be manually
- 3 placed in a first alarm mode for testing the system.

- 1 21. A clutch for aiding in the movement of a fire door, wherein:
- the clutch is adapted to be connected to a sprocket of a rollable door drive;
- the clutch has an armature comprising at least one spring supporting a flex plate;
- the armature is adapted to be connected to the axle;
- 5 the clutch has a rotor;
- the rotor of the clutch is adapted to be supported on the sprocket;
- 7 a coil adapted to be supported within the rotor;
- the coil induces a magnetic field to attract the flex plate to the rotor;
- 9 the armature has mounting structure for supporting the spring and flex plate on the
- 10 axle; and
- the rotor has fastening elements for supporting the rotor on the sprocket.
- 1 22. The clutch of claim 21, further comprising a plurality of diameter selectable
- friction rings at least two of which are fixed to the rotor and to the flex plate
- 3 respectively, wherein the friction rings provide a clutch torque corresponding to a
- 4 diameter of the friction rings.
- 1 23. A fire door movement control assembly, comprising:
- a clutch connected to a sprocket and adapted to be connected to an axle of a
- 3 rollable fire door drive, wherein the clutch has an armature comprising at least one spring
- 4 supporting a flex plate and the armature is adapted to be supported on the axle;
- 5 the clutch having a rotor supported on the sprocket, wherein the rotor and the
- 6 sprocket are adapted to be rotatably supported on the axle;
- a coil adapted to be supported within the rotor, wherein the coil induces a
- 8 magnetic field to attract the flex plate to the rotor;
- armature mounting structure for supporting the spring and flex plate on the axle;
- rotor fastening elements supporting the rotor on the sprocket; and
- coil fastening elements for supporting the coil within the rotor independently of
- the rotor.

- 24. The door movement control assembly of claim 23, further comprising:
- a friction plate mounted on the flex plate and extending radially outwardly from
- 3 the flex plate;
- a friction disc mounted on the rotor and extending radially outwardly from the
- 5 rotor; and

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- 6 wherein the friction plate and the friction disc engage each other when the clutch
- 7 is engaged to inhibit relative motion between the flex plate and the rotor.
- 1 25. The door movement control assembly of claim 24, further comprising at least one
- 2 spring supporting the friction plate on the flex plate and urging the friction plate
- into engagement with the friction disc when the clutch is not engaged in order to
- 4 frictionally impede motion between the flex plate and the rotor when the clutch is
- 5 not engaged.
- 1 26. The fire door movement control assembly of claim 23, wherein the armature
- 2 mounting structure comprises a keyed sleeve.
- 1 27. The fire door movement control assembly of claim 23, wherein the rotor fastening
- 2 elements fixedly attach the rotor coaxially to the sprocket.
- 1 28. The fire door movement control assembly of claim 23, further comprising an
- 2 electronic controller operatively connected to the clutch.
- 1 29. The fire door movement control assembly of claim 28, further comprising a
- 2 backup power supply operatively connected to the electronic controller and to the
- 3 clutch.
- 1 30. The fire door movement control assembly of claim 28, further comprising an
- 2 interface device operatively connected to the electronic controller for active input
- 3 to the control assembly.

- The fire door movement control assembly of claim 28, further comprising a rheostat connected to the electronic controller selectively determining a strength of adjustment of the clutch.
- 1 32. The fire door movement control assembly of claim 23, further comprising: 2 an electronic controller;
- a mounting plate adapted for mounting the control assembly on a support structure of a fire door;
- 5 the mounting plate comprising:
- a through opening adapted to receive the axle therethrough;
- 7 mounting plate fastening structure for mounting the mounting plate to the 8 support structure of the fire door; and
- a mounting platform, wherein the mounting platform supports the electronic controller and the electronic controller is operatively connected to the clutch.
- 1 33. The fire door movement control assembly of claim 32, wherein the coil fastening elements comprise standoffs supporting the coil on the mounting plate.
- 1 34. The fire door movement control assembly of claim 32, further comprising a
 2 backup power source supported on the mounting platform and operatively
 3 connected to the electronic controller and to the clutch.

1 35. A hand crank hoist for manually moving a fire door, the hand crank hoist

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- 2 comprising:
- a hand crank axle;
- a pulley mounted on a first end of the hand crank axle;
- 5 an endless element engaging the pulley;
- a gear mounted on a second end of the hand crank axle;
- a housing surrounding the pulley and adapted to support the hand crank hoist on a
- 8 fire door support structure;
- a bell crank mechanism pivotally mounted to the housing and engaged by the
- 10 endless element;
- at least one shoe selectively engaging a brake element of the hand crank axle;
- a linkage connecting the shoe to the bell crank mechanism; and
- wherein manually engaging and pulling on the endless element moves the bell
- crank mechanism, the bell crank mechanism moves the linkage, and the linkage moves
- the at least one shoe out of engagement with the brake element and releases the hand
- crank axle for free movement in response to further pulling of the endless element of the
- 17 hand crank.
- 1 36. The hand crank hoist of claim 35, wherein the bell crank mechanism comprises at
- 2 least one guide extending transversely to a first vertical line tangent to the pulley.
- 1 37. The hand crank hoist of claim 36, wherein the at least one guide is a first guide
- and the bell crank mechanism further comprises a second guide extending
- 3 transversely to a second vertical line tangent to the pulley on an opposite side of
- 4 the pulley from the first vertical line.
- 1 38. A method of controlling a fire door system, comprising the steps of:
- 2 controlling a fire door by an electronic controller; and
- 3 controlling the fire door by a clutch during alarm conditions.

- 1 39. A method of controlling a fire door system of claim 38, wherein:
- 2 the step of controlling the fire door by the electronic controller further comprises
- 3 controlling a fire door by the electronic controller in both of alarm conditions and non-
- 4 alarm conditions when the primary source is on;
- the step of controlling the fire door by the clutch further comprises controlling the
- 6 fire door by the clutch during alarm conditions when the primary power source is off; and
- 7 the method of controlling the fire door system further comprises controlling the
- 8 fire door by a motor during alarm conditions when a primary power source is on.
- 1 40. The method of controlling a fire door system of claim 38, further comprising the
- 2 steps of:
- receiving a signal in the electronic controller indicating one of the alarm
- 4 conditions; and
- 5 initiating a first audio and/or visual alert to inform persons of the alarm condition
- 6 and to warn them that the fire door will be closing.
- 1 41. The method of controlling a fire door system of claim 40, further comprising the
- 2 steps of:
- waiting a first predetermined period of time;
- 4 beginning to close the fire door;
- 5 receiving a safety input signal in the electronic controller;
- stopping the movement of the door by the controller; and
- 7 initiating a second audio and/or visual alert to advise persons of a safety condition
- 8 corresponding to the safety input signal.

- 1 42. The method of controlling a fire door system of claim 41, wherein:
- the safety input signal is an automatic signal provided by the controller;
- the step of stopping comprises stopping the movement of the door at a position
- 4 between a fully opened position and a fully closed position; and
- the method further comprises delaying further closing of the door for a second
- 6 predetermined period of time to enable disabled persons to egress before the door is
- 7 completely closed.
- 1 43. The method of controlling a fire door system of claim 41, wherein:
- the safety input signal is a signal from a sensor detecting an obstruction in a path
- 3 of the door; and
- 4 the step of stopping further comprises inhibiting additional engagement of the
- 5 door with the obstruction.
- 1 44. The method of controlling a fire door system of claim 43, further comprising:
- 2 moving the door in an opening direction a predetermined distance;
- moving the door in a closing direction until the obstruction is detected again or
- 4 until the door reaches a fully closed position; and
- 5 repeating the steps of moving the door in an opening direction and moving the
- 6 door in a closing direction less than or equal to a predetermined number of times before
- 7 leaving the door in a stopped condition when the obstruction is not removed from the
- 8 path of the door.
- 1 45. The method of controlling a fire door system of claim 43, further comprising:
- leaving the door in a stopped condition for a third predetermined time after the
- 3 obstruction has been removed; and
- 4 continue closing the door when the third predetermined time has lapsed.

- 1 46. The method of controlling a fire door system of claim 41, further comprising:
- 2 finishing closing the door; and
- 3 initiating a third audio and/or a visual alert to inform persons that the door has
- 4 been closed.
- 1 47. The method of controlling a fire door system of claim 38, further comprising
- 2 receiving a signal in the electronic controller indicating a loss of function in at
- 3 least part of the system.
- 1 48. The method of controlling a fire door system of claim 47, wherein the step of
- 2 receiving a signal comprises receiving a signal indicating a failure in a secondary
- power source, the method further comprising the steps of:
- 4 initiating a fourth audio and/or a visual alert;
- waiting a fourth predetermined period of time after initiating the fourth
- 6 audio and/or visual alert; and
- 7 initiating a secondary power source failure alarm condition in the
- 8 electronic controller.
- 1 49. The method of controlling a fire door system of claim 47, wherein the step of
- 2 receiving a signal comprises receiving a signal indicating a field breakdown in the
- 3 clutch, the method further comprising the steps of:
- 4 initiating a fifth audio and/or a visual alert;
- waiting a fifth predetermined period of time after initiating the fifth audio
- 6 and/or visual alert; and
- 7 initiating a clutch field breakdown alarm condition in the electronic
- 8 controller.

- The method of controlling a fire door system of claim 47, wherein the step of receiving a signal comprises receiving a signal indicating a loss of primary power to the fire door system, the method further comprising:

 waiting a sixth predetermined period of time;

 checking to see if primary power has been restored; and initiating a primary power loss alarm condition in the electronic controller.
- 1 51. The method of controlling a fire door system of claim 38, further comprising effecting a bumpless shift from primary power to secondary power.
 - 1 52. The method of controlling a fire door system of claim 38, further comprising periodically checking for a loss of primary power.
 - 1 53. The method of controlling a fire door system of claim 38, further comprising periodically checking for a failure in the secondary power source.
 - The method of controlling a fire door system of claim 38, further comprising the periodically checking for a field breakdown in the clutch.
 - The method of controlling a fire door system of claim 38, further comprising the step of resetting the electronic controller by opening the fire door to a fully open position, wherein the step of resetting the electronic controller comprises removing an alarm condition for subsequent regular non-alarm operation of the fire door system.
 - The method of controlling a fire door system of claim 38, further comprising the step of resetting the electronic controller by pressing a door opening button, pressing a clutch release button, or pulling a hand crank chain, wherein the step of resetting the electronic controller comprises removing an alarm condition for subsequent regular non-alarm operation of the fire door system.

- 1 57. The method of controlling a fire door system of claim 38, wherein the steps of
- 2 controlling the fire door further comprise actively opening, closing, or stopping
- 3 the fire door by pressing a button operatively connected to the electronic
- 4 controller.
- 1 58. The method of controlling a fire door system of claim 38, further comprising:
- 2 pulsating the clutch on and off to control descent of the fire door in increments;
- 3 and
- 4 permitting the door to descend in increments corresponding to the pulsating of the
- 5 clutch.
- 1 59. The method of controlling a fire door system of claim 38, further comprising the
- 2 steps of:
- receiving a signal in the electronic controller indicating one of the alarm
- 4 conditions; and
- 5 initiating a time delay of a predetermined period of time before which the system
- 6 cannot be reset.

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